

Technical Information

PRINTING SPECIFICATION		CL4NX Plus			CL6NX Plus	
Printing Method		Direct Thermal / Thermal Transfer				
Print Mode		Continuous, Tear-off, Cutter, Dispenser, Linerless				
Print Resolution		8 dots/mm (203 dpi)	12 dots/mm (305 dpi)	24 dots/mm (609 dpi)	8 dots/mm (203 dpi)	12 dots/mm (305 dpi)
Max. Print Speed		14 ips (355 mm/sec)	14 ips (355 mm/sec)	6 ips (152 mm/sec)	10 ips (254 mm/sec)	8 ips (203 mm/sec)
Max. Print Area	Width, mm (inch)	104mm (4.09")			Standard 152mm(5.98")/ Extension 167.5mm(6.60")	
	Length, mm (inch)	2500mm (98.42")	1500mm (59.05")	400mm (15.75")	2500mm (98.42")	1500mm (59.05")
Processor		Dual CPU & Dual OS: CPU1: 800MHz for Linux OS, CPU2: 800MHz for ITRON OS				
Printer Memory		CPU1: 2GB ROM, 256MB RAM, CPU2: 4MB ROM, 64MB RAM				
CONSUMABLE SPECIFICATION (Recommended to use consumables manufactured or supplied by SATO)						
Sensor Type		I-mark Sensor (Reflective), Label Gap Sensor (Transmissive)				
Media Type		Roll or fan-fold die cut labels, Plain paper face stock, Synthetics and Continuous stock				
Media Thickness		0.060 - 0.268mm (0.0024" - 0.011")				
Label Shape	Diameter	Maximum 265mm (10.43") Core diameter: Ø76mm (3.0"), Ø101mm (4.0")				
	Wind Direction	Face In / Face Out. No Setting Change Required				
Label Size (Without Liner)	Continuous	Width	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	47 - 177mm (1.85" - 6.97")
		Length	6 - 2497mm (0.24" - 98.30")	6 - 1497mm (0.24" - 58.94")	6 - 397mm (0.24" - 15.63")	6 - 2497mm (0.24" - 98.30")
	Tear-Off / Cutter	Width	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	47 - 177mm (1.85" - 6.97")
		Length	17 - 2497mm (0.67" - 98.30")	17 - 1497mm (0.67" - 58.94")	17 - 397mm (0.67" - 15.63")	17 - 2497mm (0.67" - 98.30")
	Dispenser	Width	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	22 - 128mm (0.87" - 5.04")	47 - 177mm (1.85" - 6.97")
		Length	10 - 397mm (0.39" - 15.63") <sup>1</sup>	10 - 397mm (0.39" - 15.63") <sup>1</sup>	10 - 397mm (0.39" - 15.63") <sup>1</sup>	10 - 397mm (0.39" - 15.63") <sup>1</sup>
	Linerless	Width	60 - 118mm (2.36" - 4.65")	60 - 118mm (2.36" - 4.65")	60 - 118mm (2.36" - 4.65")	—
		Length	30 - 120mm (1.18" - 4.72")	30 - 120mm (1.18" - 4.72")	30 - 120mm (1.18" - 4.72")	—
Ribbon	Size	Max. Length: 600m (1968.5'), 450m (1476.4') when ribbon width is 39.5mm (1.55") Max. Roll Diameter: 90mm (3.5"), Ribbon width: 39.5mm (1.55") to 128mm (5.04")			Max. Length: 600m (1968.5'), Max. Roll Diameter: 90mm (3.5"), Ribbon width: 59mm (2.32") to 177mm (6.97")	
	Other	Core diameter: Ø25.4mm (1"), Wind direction : Face In/ Face Out, No Setting Change Required				
FONTS / SYMBOLOGIES						
Internal Fonts	Standard Bitmap	U, S, M, WB, WL, XS, XU, XM, XB, XL, X20, X21, X22, X23, X24, OCR-A, OCR-B				
	Scalable Fonts	30 SATO Fonts, 2 Outline Fonts				
	Encoding	Major Latin and Pan-European Code Pages (WGL4), GB18030 (simplified), KSX1001 (Korean), BIG5 (traditional), JIS, SHIFT-JIS, UTF-8 and UTF-16BE also supported				
Barcode	Linear	UPC-A/UPC-E, JAN/EAN-13/8, CODE39, CODE93, CODE128, GS1-128(UCC/EAN128), CODABAR(NW-7), ITF, Industrial 2 of 5, Matrix 2 of 5, MSI, POSTNET, UPC add-on code, BOOKLAND, USPS code, GS1 DataBar Omnidirectional, GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional, GS1 DataBar Limited, GS1 DataBar Expanded, GS1 DataBar Expanded Stacked				
	2D Symbolologies	QR Code, Micro QR Code, PDF417, Micro PDF, Maxi Code, GS1 Data Matrix, Data Matrix (ECC200), Aztec Code, GS1QR Code and Composite Symbolologies				
Print Direction		Character data rotation: 0°, 90°, 180°, 270°				
User Downloadable Fonts, Graphics or Formats		Maximum 100MB				
INTERFACE CHARACTERISTICS AND INTEGRATION						
Standard Interfaces		USB 2.0 (Type A & B), Ethernet (IPv4/v6), RS232C, IEEE1284, EXT, Bluetooth Ver. 3.0 <sup>2</sup> , NFC				
Optional Interface		Wireless LAN, WiFi Certified, WiFi Direct, IEEE 802.11 a/b/g/n Dual Band (2.4GHz, 5GHz)				
Remote Access		SNMP Ver.3, HTTPs				
Supported printer protocols		Standard: SBPL (SATO Barcode Printer Language), Emulation Language: Auto detect - SZPL, SDPL, SIPL, STCL, SEPL				
OPERATING CHARACTERISTICS						
Power Requirements		AC100V ~ AC240V±10%, 50/60 Hz, Auto-ranging Power Supply				
Environment	Operating	0 - 40°C / 30 - 80% RH (without condensation)				
	Operating Linerless	5 - 35°C / 30 - 75% RH (without condensation)				—
	Storage	-20 - 60°C / 30 - 90% RH (without condensation)				
Dimensions		271mm (10.67") × 457mm (18.00") × 321mm (12.64")			338mm (13.30") × 478mm (18.00") × 321mm (12.64")	
Weight		15.1kg (33.28 lbs)			21.4kg (47.18 lbs)	
Display Panel		TFT Full Color LCD, 3.5"(320 x 240 RGB)				
MISCELLANEOUS						
Standards & Agency Approvals		Please contact your nearest SATO sales representative regarding agency approvals for your region				
Functions – Useful features		Micro Label Printing, SATO Application Enabled Printing, SATO Online Services, 18 User Guidance Videos on LCD, Space for Customized Videos, Multi Language Support LCD Message (31 Languages), Energy Saving, Large Status LED, Multiple Interfaces-Auto-Switching, USB Memory for Data Copy, Status Return, Alarm Sound				
Functions – Self Diagnosis Checking		Thermal head check, Paper end detection, Ribbon end detection, Test print, Head lift detection				
OPTIONS						
Accessories	CL4NX Plus	Cutter, Linerless Cutter, Dispenser with Internal Liner Rewinder, Real-Time Clock, Wireless LAN, Barcode Checker Stand, External Rewinder, External Cover, UHF RFID kit, HF RFID kit, Rotary Cutter				
	CL6NX Plus	Cutter, Dispenser with Internal Liner Rewinder, Real-Time Clock, Wireless LAN, Barcode Checker Stand, External Rewinder, External Cover, UHF RFID kit				
RFID SPECIFICATION (Optional)						
UHF and HF options available*	Standard	UHF: ISO/IEC 18000-6 Type C HF: ISO/IEC 15693 & ISO/IEC 14443 Type A Phase Jitter Modulation: 100% accuracy stack tags				
	Frequency	868 - 960MHz and 13.56MHz				
	Protocols	EPC Gen 2 Class 1, NXP, Impinj, Alien & others				
	RFID Features	Fully integrated UHF RFID Reader / Encoder Module. SRA(SATO RF Analyze) installed. Void marking of damaged or unreadable transponders, RFID data verification after programming. Multiple RFID power settings allow users to use individual transponder sizes, DIP (Direct Inlay Printing) allows use of short pitch labels. PWP allows flexible inlay positions, TID reading and printing as text and barcode				
	Gen2 Memory	Expanded EPC, User Memory, TID (96bit), Access password, Kill password, Lock				

For more details, please visit our website  
[www.satoasiapacific.com](http://www.satoasiapacific.com) or  
scan the QR code



\*1 Length of 10 to 27mm is only available for Thermal Transfer mode  
\*2 Please contact your nearest SATO sales representative for availability

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Product specifications are subject to change without notice.  
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Further Beyond  
Expectations



CL4NX Plus  
CL6NX Plus

Best-in-class Thermal Industrial Printer





# Designed for track and trace operations globally

With our extensive experience in providing solutions to serve customers' on-site needs, we are proud to introduce CL4/6NX Plus.

The industry's leading 4-inch and 6-inch industrial thermal printer designed to meet the requirements of mid-range to high-end label printing environments.



## The printer model to optimise your RFID applications

Businesses can save labor, speed up their operations, and enjoy many advantages from using the RFID technology. RFID tags/labels can be read in bulk, without making contact, and their data be rewritten as often as needed. They can be used widely, for apparel tagging or asset tracking, and at factories or hospitals to manage products and work processes or medical devices and pharmaceuticals.

CL4/6NX Plus is an RFID model that can print text and barcodes on UHF, HF and NFC tags/labels, and at the same time, encode data in their embedded chips. Besides being equipped with on-screen menus that save users the trouble of adjusting antenna position manually, the printer is also capable of checking RFID chips prior to encoding to verify their readiness for use and prevent subsequent failures.

### Rich in RFID capabilities and features

#### SATO RF Analyze (SRA) function UHF

Optimize antenna and inlay settings automatically for fast and stable encoding. Users can find the best settings to encode RFID tags/labels when their attributes vary randomly due to lot differences or adjust write/read conditions as needed when encoding errors occur.

#### Function for registering commonly used settings UHF HF NFC

Save write/read conditions for up to ten RFID tag/label types. Users can easily select and load these profiles to encode multiple media with the same printer.

#### Compatibility with specialty RFID tags/labels UHF

Support the encoding of various RFID tag/label types including tags used with metals or for other special applications, with a special encoder antenna that provides output power up to 30dBm.

\*Some media types may require prior testing; please contact your nearest SATO office to find out more.

## Key Applications

### Manufacturing

#### Raw material to product labelling for greater traceability

Built for tough industrial use, CL4/6NX Plus helps manufacturers achieve traceability from raw materials to finished products, which is important when recalls become necessary. The printer also serves as a key component in RFID systems for managing returnable transport items (RTIs) and other factory assets.

Electronic manufacturers can leverage SATO's heat resistant labels and CL4/6NX Plus for high precision printing of micro PCB labels for their electronic products that are getting ever smaller.

**Developing Unit**  
**PART NO: A12ER72733**  
  
Quantity: 1  
Date: 18/08/20XX

**Part label**  
  
SATO0310

**PCB component label**



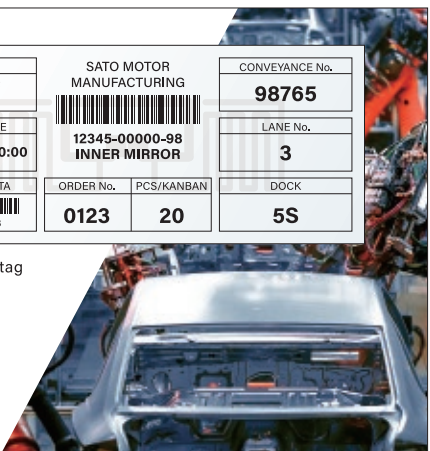
### Automotive

#### Effective identification tagging for productivity boost

CL4/6NX Plus is ideal for automobiles and parts makers to boost efficiency and productivity.

With AEP and PDF Direct Printing, printer processes data in PDF format from PC to print, cut and sort ID tags automatically without worker intervention at high accuracy. User can also print directly from PLC to printer and easily implement same printing application at any manufacturing plants.

<b>SUPPLIER</b> ABC SUPPLIER <b>1234-5</b>	<b>SATO MOTOR MANUFACTURING</b>  <b>12345-00000-98</b> <b>INNER MIRROR</b>	<b>CONVEYANCE No.</b> <b>98765</b>
<b>ARRIVAL TIME</b> <b>10-03-20XX 10:00</b>	<b>ORDER No.</b> <b>0123</b>	<b>LANE No.</b> <b>3</b>
<b>SUPPLIER DATA</b>  <b>1234567-123</b>	<b>PCS/KANBAN</b> <b>20</b>	<b>DOCK</b> <b>5S</b>



### Retail / Apparel

#### Back room to in-store visibility for higher sales and customer satisfaction

Ideal for high-volume distribution label printing, CL4/6NX Plus helps prevent incorrect deliveries of goods from warehouses to stores.

Retailers can also achieve more efficient stocktaking & visibility of store inventory by re-labelling products from factories with RFID. A wide range of labels, tags, tickets for various needs from markdown to anti-tampering are available.

Size: S  
Color: Blue  
Code: 123456  
Category: Top/T-shirt  
**\$ 79.90**  
  
01 123456 123456



### Transport & Logistics

#### Supply chain labelling for enhanced agility and visibility

Suitable for labelling across the supply chain, from goods receiving to inventory management and shipping, user can save various label templates in CL4/6NX Plus for easy selection and setup.

Printer is compatible with a wide range of labels (including special types such as 3-layer labels) used for the shipping and return of goods. It also supports high speed and volume printing to meet the demands of rising e-commerce orders.

**3-layer shipping/return label**

**SATO**  
8-3333-4444  
8-5555-6666  
satoindustrial.com





# We meet all your printing needs with one complete solution

## Speed & Precision

### High print speed & precision

Offers high print precision ideal for micro label applications and 16% faster print speed than other industrial printers even at high resolution.



14 ips at 305 dpi

## Continuous Usage

### 30% more media

More media per roll and longer ribbon mean lesser downtime for media replenishment.

### Minimal downtime



View status of all printers at a glance and perform proactive preventative maintenance before error occurs. PureLine™ platen roller provides visual indication of the degree of wear to enable preventative maintenance.



White line indicator on PureLine™ platen roller before use.

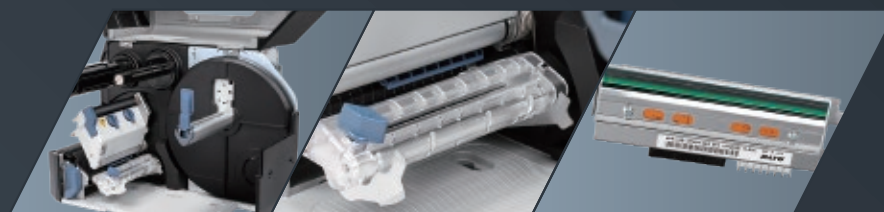
White line starts to fade when platen roller starts to wear out.

### Durable & functional design

Metal casing with bi-fold cover makes printer suitable for use in industrial environments with limited space.



95mm



Die-cast aluminium construction for greater stability and durability.

Stainless steel is used for the paper transport route. Printing position does not shift due to resin shaving.

Highly durable thermal head enables long-term high-quality printing.

## Usability

### Intuitive operation

Enable prompt response by easily detecting operation errors with red / blue LED indicator lights. Speed up maintenance and error resolution with video guidance on full colour LCD screen.



### Easy setup and maintenance

Field installable parts, snap-in print head and tool-less platen replacement simplifies setup and maintenance.

## Flexibility & Connectivity

### Pre-installed emulation languages

Auto detection of major emulation languages enable seamless switching from SATO legacy models or other brands to CL4/6NX Plus.

SBPL / SZPL / SDPL / SIPL / STCL / SEPL

### Multilingual support

Supports 47 print and 31 display languages making this model suitable for global use.



### Direct connectivity to peripheral devices



AEP enables user to directly connect printer to keyboards, weight scales, barcode scanners and more for simplified printing without need for a PC.

### Multiple interfaces

Connect via multiple interfaces including bluetooth, serial, parallel, LAN and USB. WLAN optional kit also available.



We speak your language  
and integrate seamlessly  
into your business



# Expand the scope of your label printing applications

## AEP



Application Enabled Printing is a powerful printing intelligence that enables customisation of printer operations to achieve wider scope of printing applications, simplify labelling processes and reduce business costs.

### Custom applications

With AEP, we can create custom standalone applications to cater to your on-site operational needs. Application can be run directly on the printer, independent of host software.

CL4/6NX Plus prints labels and displays instructions on LCD screen for operators to sort (left or right) the printed labels for further processing.



### PC-less printing

Connect CL4/6NX Plus directly to barcode scanners, indicator lights, weight scales, keyboards, etc. for a wider variety of printing applications, without the need for a PC.

Input data directly using barcode scanner and numeric keypads to simplify label printing.



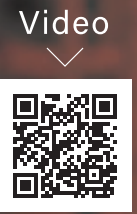
### Direct printing from PLC

With AEP, user can easily integrate CL4/6NX Plus with other devices such as Programmable Logic Controller (PLC) to streamline label printing by eliminating the need for device customisation or special printer firmware.



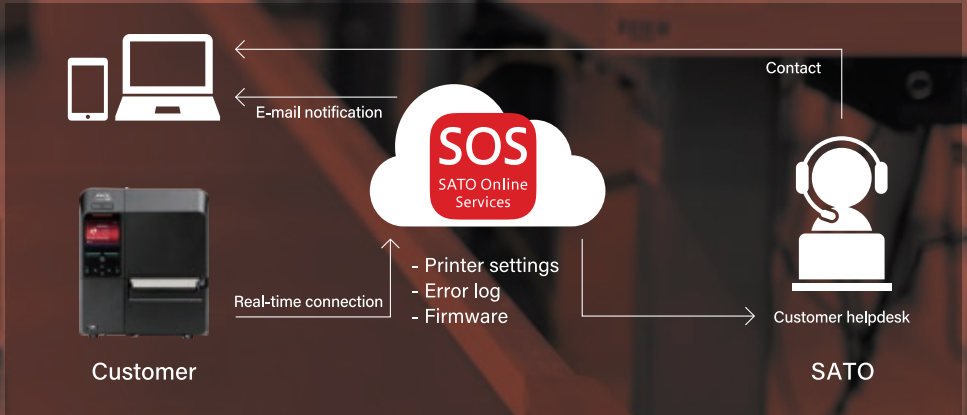
# IoT solution to keep your operations running & visible

## SOS

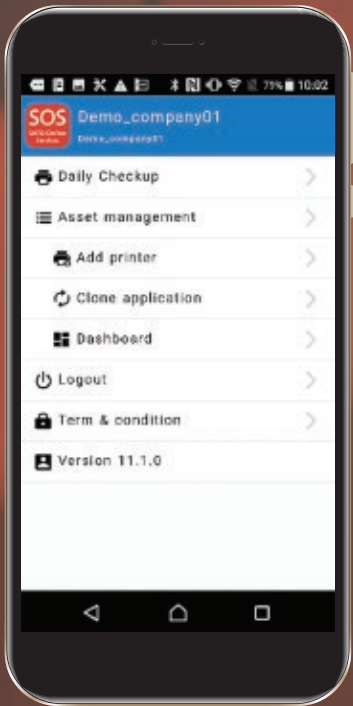


By monitoring your printers 24/7 via cloud, SATO Online Services enables proactive preventative maintenance and helps you reduce printer downtime by as much as 86%.

\*Based on survey conducted by SATO in Japan

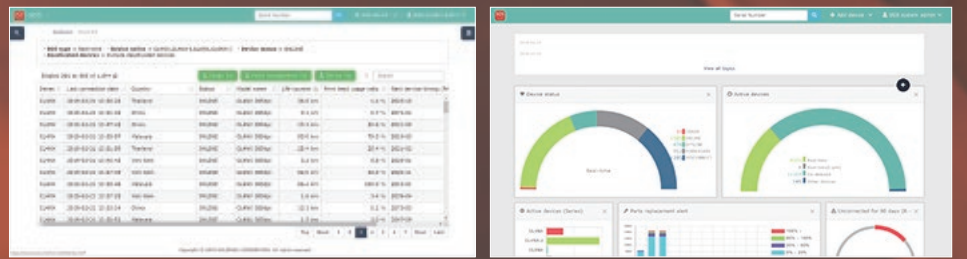


### SOS Smart App



### Proactive preventative maintenance

Monitor printers centrally (view operation status, print mileage, expected replacement required for expendable parts, etc.) at a glance and perform preventative maintenance before issues occur. SOS send notification via email according to the situation of your printer and resolve errors immediately.



### Manage printers at multiple locations

Manage printer fleet such as view and change print speed, print darkness, print position and network settings efficiently from anywhere at anytime.